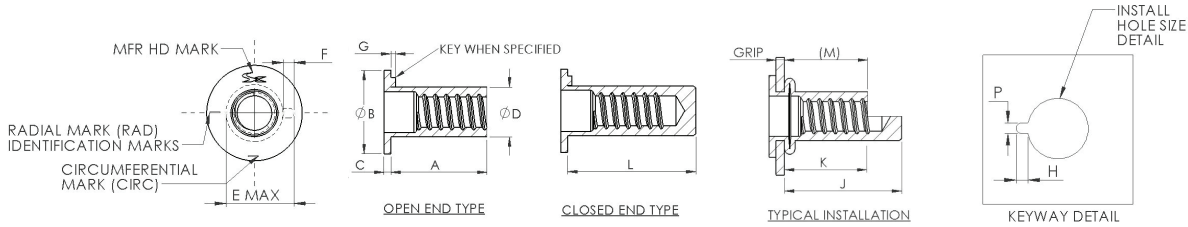


NAS/MS FLAT HEAD STYLES



NAS/MS FLAT HEAD STYLES

Produced in
our AS9100
Certified
manufacturing
facility in
Akron, Ohio.



UNIFIED THREAD (UNIT - INCHES)

THREAD SIZE	ØB +/- .015	C NOM	ØD +.000/- .004	INSTALL DRILL SIZE (REF)	INSTALL HOLE SIZE			F +.005/- .000	G MAX	KEYWAY DIMENSIONS		*PULL UP FACTOR
					MIN	MAX	E MAX			P +.003/- .000	H	
4-40 UNC-3B	0.270	0.025	0.155	5/32	.155	.157	0.198	0.054	0.023	0.062	.046 - .048	.055
6-32 UNC-3B	0.325	0.032	0.189	NO 12	.189	.193	0.240	0.054	0.023	0.062	.056 - .058	.065
8-32 UNC-3B	0.357	0.032	0.221	NO 2	.221	.226	0.271	0.054	0.023	0.062	.056 - .058	.065
10-24 UNC-3B 10-32 UNF-3B	0.406	0.038	0.250	E	.250	.256	0.302	0.054	0.023	0.062	.056 - .058	.080
1/4-20 UNC-3B 1/4-28 UNF-3B	0.475	0.058	0.332	Q	.332	.338	0.382	0.054	0.035	0.062	.056 - .058	.095
5/16-18 UNC-3B 5/16-24 UNF-3B	0.665	0.062	0.413	Z	.413	.423	0.505	0.120	0.040	0.128	.097 - .102	.120
3/8-16 UNC-3B 3/8-24 UNF 3B	0.781	0.088	0.490	12.5 MM	.490	.500	0.597	0.120	0.040	0.128	.110 - .115	.155
1/2-13 UNC-3B 1/2-20 UNF-3B	0.906	0.085	0.625	5/8	.625	.635	0.733	0.120	0.040	0.128	.110 - .115	.185

PART NUMBERING SYSTEM

Example: SXS2528-80CY

SX	S	2528	()	80	CY
Sherex NAS Part	Material S-Steel A-Aluminum SS- 430 Stainless Steel NM- 316 Stainless (Non-Magnetic) CH-Alloy Steel B-Brass	Thread Size	() - Open Ended Non Keyed B-Closed End K-Keyed R-Ribbed	Grip Range Ending in 0 or 5 denotes Flat Head Ending in 1 or 6 denotes Countersunk Head	CY-Cadmium Yellow ZY-Zinc Yellow ML-Mechanical Lock



CLASSIFICATION PART STANDARD
7EK30

Compliant to DFARS 252.225-7009

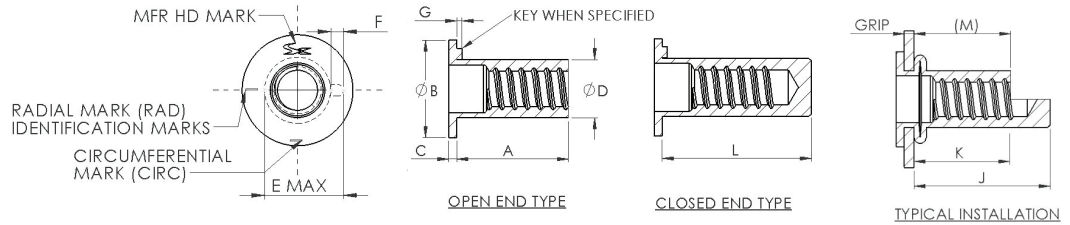
CLASSIFICATION PART STANDARD
4JQL4



NAS/MS FLAT HEAD STYLES

NAS/MS FLAT HEAD STYLES

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UNIFIED THREAD (UNIT - INCHES)

PART NUMBER*	THREAD SIZE	GRIP RANGE	IDENTIFYING MARK	OPEN END KEYED AND KEYLESS		CLOSED END KEYLESS			CLOSED END KEYED		
				A +/- .015	M REF	L +/- .015	J NOM	K NOM	L +/- .015	J NOM	K NOM
SXS4-60CY	4-40 UNC-3B	.010-.060	BLANK	0.345	0.230	0.500	0.385	0.230	0.500	0.385	0.230
SXS4-85CY		.060-.085	1 RAD	0.370	0.230	0.525	0.385	0.230	0.525	0.385	0.230
SXS4-110CY		.085-.110	2 RAD	0.400	0.230	0.555	0.390	0.230	0.555	0.390	0.230
SXS4-135CY		.110-.135	3 RAD	0.425	0.230	0.580	0.385	0.230	0.580	0.385	0.230
SXS4-160CY		.135-.160	4 RAD	0.450	0.230	0.605	0.385	0.230	0.605	0.385	0.230
SXS4-185CY		.160-.185	5 RAD	0.480	0.230	0.635	0.385	0.230	0.635	0.385	0.230
SXS6-75CY	6-32 UNC-3B	.010-.075	1 RAD	0.438	0.300	0.625	0.490	0.305	0.750	0.615	0.405
SXS6-120CY		.075-.120	3 RAD	0.500	0.315	0.625	0.440	0.255	0.750	0.565	0.355
SXS6-160CY		.120-.160	5 RAD	0.500	0.270	0.750	0.520	0.260	0.750	0.520	0.310
SXS6-200CY		.160-.200	1 CIRC	0.562	0.290	0.750	0.480	0.260	0.750	0.480	0.260
SXS6-240CY		.200-.240	2 CIRC	0.625	0.310	0.750	0.435	0.260	0.750	0.435	0.260
SXS6-280CY		.240-.280	3 CIRC	0.687	0.330	0.812	0.455	0.265	0.812	0.455	0.265
SXS8-75CY	8-32 UNC-3B	.010-.075	1 RAD	0.438	0.300	0.625	0.490	0.305	0.750	0.615	0.405
SXS8-120CY		.075-.120	3 RAD	0.500	0.315	0.625	0.440	0.255	0.750	0.565	0.355
SXS8-160CY		.120-.160	5 RAD	0.500	0.270	0.750	0.520	0.260	0.750	0.520	0.310
SXS8-200CY		.160-.200	1 CIRC	0.625	0.350	0.750	0.475	0.265	0.750	0.475	0.265
SXS8-240CY		.200-.240	2 CIRC	0.625	0.305	0.875	0.555	0.310	0.875	0.555	0.310
SXS8-280CY		.240-.280	3 CIRC	0.687	0.340	0.875	0.530	0.290	0.875	0.530	0.290
SXS1024-80CY	10-24 UNC-3B	.010-.080	BLANK	0.531	0.380	0.781	0.630	0.380	0.781	0.630	0.380
SXS10-80CY	10-32 UNF-3B										
SXS10-130CY		.080-.130	1 RAD	0.594	0.390	0.843	0.640	0.390	0.843	0.640	0.390
SXS10-180CY		.130-.180	2 RAD	0.641	0.390	0.891	0.640	0.390	0.891	0.640	0.390
SXS10-230CY		.180-.230	3 RAD	0.703	0.395	0.953	0.645	0.395	0.953	0.645	0.395
SXS10-280CY		.230-.280	4 RAD	0.750	0.395	1.000	0.645	0.395	1.000	0.645	0.395
SXS10-330CY		.280-.330	5 RAD	0.797	0.385	1.047	0.630	0.385	1.047	0.630	0.385
SXS2528-80CY	1/4-28 UNF-3B	.020-.080	BLANK	0.625	0.450	0.937	0.760	0.440	0.937	0.760	0.440
SXS25-80CY	1/4-20 UNC-3B										
SXS25-140CY		.080-.140	1 RAD	0.687	0.450	1.000	0.760	0.440	1.000	0.760	0.440
SXS25-200CY		.140-.200	2 RAD	0.750	0.450	1.062	0.760	0.440	1.062	0.760	0.440
SXS25-260CY		.200-.260	3 RAD	0.812	0.445	1.125	0.755	0.445	1.125	0.755	0.445
SXS25-320CY		.260-.320	4 RAD	0.875	0.445	1.187	0.755	0.445	1.187	0.755	0.445
SXS25-380CY		.320-.380	5 RAD	0.937	0.445	1.250	0.755	0.445	1.250	0.755	0.445
SXS3124-125CY	5/16-24 UNF-3B	.030-.125	BLANK	0.750	0.505	1.187	0.940	0.550	1.187	0.940	0.550
SXS31-125CY	5/16-18 UNC-3B										
SXS31-200CY		.125-.200	1 RAD	0.875	0.555	1.281	0.960	0.555	1.281	0.960	0.555
SXS31-275CY		.200-.275	2 RAD	0.937	0.540	1.343	0.950	0.560	1.343	0.950	0.560
SXS31-350CY		.275-.350	3 RAD	1.032	0.560	1.437	0.965	0.570	1.437	0.965	0.570
SXS31-425CY		.350-.425	4 RAD	1.125	0.580	1.531	0.985	0.575	1.531	0.985	0.575
SXS31-500CY		.425-.500	5 RAD	1.187	0.565	1.593	0.975	0.580	1.593	0.975	0.580
SXS3724-115CY	3/8-24 UNF-3B	.030-.115	BLANK	0.844	0.585	1.281	1.020	0.660	1.281	1.020	0.660
SXS37-115CY	3/8-16 UNC-3B										
SXS37-200CY		.115-.200	1 RAD	0.938	0.595	1.375	1.030	0.670	1.375	1.030	0.670
SXS37-285CY		.200-.285	2 RAD	1.031	0.605	1.468	1.040	0.680	1.468	1.040	0.680
SXS37-370CY		.285-.370	3 RAD	1.125	0.615	1.562	1.050	0.690	1.562	1.050	0.690
SXS37-455CY		.370-.455	4 RAD	1.218	0.630	1.656	1.065	0.710	1.656	1.065	0.710
SXS37-540CY		.455-.540	5 RAD	1.312	0.635	1.750	1.075	0.715	1.750	1.075	0.715
SXS5020-150CY	1/2-20 UNF-3B	.050-.150	BLANK	0.906	0.605	1.328	1.030	0.605	1.328	1.030	0.605
SXS50-150CY	1/2-13 UNC-3B										
SXS50-250CY		.150-.250	1 RAD	1.031	0.630	1.453	1.055	0.630	1.453	1.055	0.630
SXS50-350CY		.250-.350	2 RAD	1.141	0.640	1.562	1.060	0.640	1.562	1.060	0.640
SXS50-450CY		.350-.450	3 RAD	1.250	0.650	1.671	1.070	0.650	1.671	1.070	0.650

*Note: Part numbers reflect steel, open-end, non-keyed, with cadmium yellow plating only. Please refer to part numbering system outlined on page 35 for further configurations.

