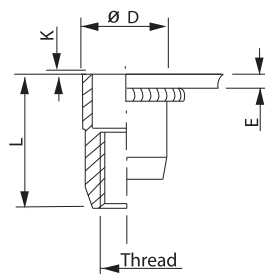
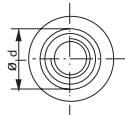
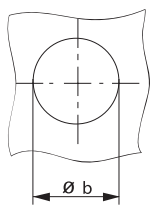


UKO/HUKO IMPERIAL THREAD SERIES – STAINLESS STEEL

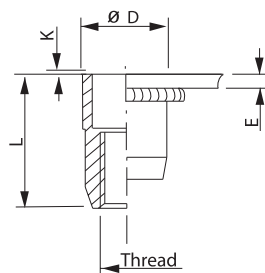
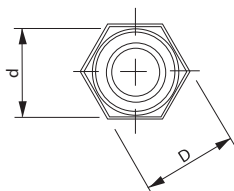
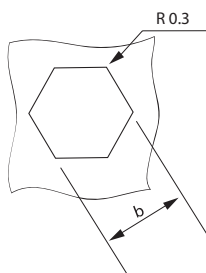


UKO/ HUKO INCH SERIES



UKO UNIFIED THREAD (UNIT - INCHES)

Part Number (304 Stainless Steel)	Thread Size	Grip Range (E)		L	D	K	Diameter-Inch (d)	Diameter-Metric (d)	Hole Size - Inch (b ^{+0.04})	Hole Size - Metric (b ^{+0.1})
		Min.	Max.							
TU-SS1032UKO30	10-32 UNF	.020	.118	.472	.295	.020	.276	7.0	.276	7.0
TU-SS2520UKO30	1/4-20 UNC	.020	.118	.571	.374	.020	.354	9.0	.354	9.0
TU-SS3118UKO30	5/16-18 UNC	.020	.118	.630	.453	.020	.433	11.0	.433	11.0



- The UKO inch series has a smaller flange head that gives a near flush installation.
- Round shank body.
- Dimensions in inches.

HUKO UNIFIED THREAD (UNIT - INCHES)

Part Number (304 Stainless Steel)	Thread Size	Grip Range (E)		L	D	K	Diameter-Inch (d) (A/F)	Diameter-Metric (d) (A/F)	Hole Size - Inch (b ^{+0.04}) (A/F)	Hole Size - Metric (b ^{+0.1}) (A/F)
		Min.	Max.							
TU-SS1032HUKO30	10-32 UNF	.020	.118	.472	.295	.020	.276	7.0	.276	7.0
TU-SS2520HUKO30	1/4-20 UNC	.020	.118	.571	.374	.020	.354	9.0	.354	9.0
TU-SS3118HUKO30	5/16-18 UNC	.020	.118	.630	.453	.020	.433	11.0	.433	11.0



- The HUKO inch series has a smaller flange head that gives a near flush installation.
- Hexagonal shank body.
- Dimensions in inches.

PART NUMBERING SYSTEM

UKO/HUKO Specifications

Material:
Stainless Steel 304 Cu
Stainless Steel 316 Cu

Part Number

Example: TU-SS1032HUKO30

TU	SS	1032	HUK	O	30
Product Style	Material	Thread Size	Product Type	O-Open End	Grip Range
Metric	SS-304 Stainless Steel		Small Flange	X-Closed End	
	*316-316 Stainless Steel		Hexagonal Shank		
			Inch Body		


Special finish or material available upon request

***316 Stainless Steel has extra corrosion resistance and can be used in the medical, chemical and food industries.**

Grip Range can be affected by parent material and hole size.
Sherex recommends trial installations to determine the proper grip range for the application.
RoHS Compliant Trivalent Plating available upon request.
Also available with imperial threads - minimum order quantity is 25,000 pieces if not in stock.
Contact Sherex for test data.

INSTALLATION TOOLING

UKO/HUKO Inch Series can be installed with our Hand Tools and Hydro-Pneumatic Tools.
For additional tooling information see pages 41-45.

All Parts have been manufactured by:  **DEJOND**
METAL MATTERS

TUBTARA® - A DEJOND PRODUCT
Sherex rivet nuts are compatible with the following hardware:
GRADE 2, GRADE 5, CLASS 8.8 and CLASS 9.8
Please contact Sherex when using other grade fasteners.